



Product code : 74080

EMFIMASTIC PU 60 HV

DESCRIPTION

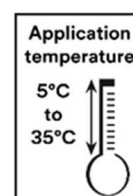
EMFIMASTIC PU 60 HV is a single component polyurethane based elastomeric sealant. It forms a joint of high elasticity and has a good resistance to tear and to weather.

AREAS OF APPLICATIONS

EMFIMASTIC PU 60 HV is specially adapted for bonding and assembling various materials used in the general industry and the transportation market (industrial bodywork: side panel, roof and floor bonding, body assembly, etc.) as well as for sealing applications. The use of this sealant also permits to reduce vibrations and prevent corrosion.

EMFIMASTIC PU 60 HV adheres well on most of the substrates commonly used like plywood, anodized aluminium, coated metals, steel and polyester.

However, due to the large variety and quality of these substrates as well as installation conditions, it is recommended to do preliminary tests on all materials, especially on difficult ones like plastics (PVC, ABS, PMMA), bare aluminium or coated metals to determine whether a surface preparation is necessary.



TECHNICAL DATA

Appearance	Thixotropic paste
Color	Black, white, grey.
Density at 20°C	Black: 1.15 ± 0.02 - Others: 1.17 ± 0.02
Sagging (ISO 7390)	< 3 mm
Application temperature	5 to 35°C
Skin formation time at 23°C and 50 % RH	Approx. 50 min *
Cure time at 23°C and 50 % RH	4 mm after 24h
Shore A hardness (internal method IT-20 after ISO 868 - 3 seconds)	Approx. 55 after 14 days
Modulus at 100 % (ISO 37)	> 1.0 MPa
Modulus at break (ISO 37)	Approx. 2.2 MPa
Elongation at break (ISO 37)	> 600 %
Tear strength (ISO 34)	Approx. 13 N/mm
Temperature resistance	-40 to +90°C (on cured sealant)
Resistance to dilute acids and bases	Average
UV resistance	Good

Product code : 74080 - Version 12 from 23-06-2023
3 rue Ettore Bugatti - 67500 Haguenau
Tél : 03 88 90 60 00 - Fax : 03 88 73 48 38
Internet : <http://www.emfi.com> - EMail : emfi@emfi.com
Writer : CD

Weatherability	Excellent
Compatibility with paints	On cured sealant: - water based paints: yes solvent based paints: carry out tests beforehand

* this time depends on hygrometry and ambient temperature. In order to ensure a good adhesion, it is mandatory to do the bonding before the product has formed its skin.

INSTRUCTIONS FOR USE

Substrate preparation:

The substrates must be clean, even, dry, dust free and not have any traces of grease or other contaminants that could harm bonding.

If the substrates need to be cleaned, use EMFINET 683, methylethylketone (MEK), acetone or DEGREASER 1001. For materials sensitive to ketones, use ethanol.

Check their compatibility with the substrates.

If necessary, apply a primer - contact our technical department if needed.

If necessary, rub down metallic surfaces beforehand (especially in presence of oxidation). After rubbing down, clean them with a solvent and allow to dry for at least 10 minutes.

Note: when using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.

Caulking:

EMFIMASTIC PU 60 HV can be applied by a manual or pneumatic gun.

After application, use a putty knife to smooth the joint with soapy water.

Cleaning:

Tools can be cleaned with EMFINET 683, methylethylketone (MEK), acetone or EMFICLEAN AL wipes before the sealant has completely cured. After curing, abrasion is necessary.

LIMITATIONS

This product should be used within 24 hours which follow the opening of the packaging; otherwise, the sealant could cure.

Do not apply at a temperature below 5°C.

Avoid any contact with non-cured MS, hybrid PU or silicone sealants as well as with alcohols or ammonia during curing.

CONSUMPTION

300 ml cartridge

Diameter of the cannula (mm)	2	3	4	5	6	7	8	9	10
Length (linear meter)	95	42	24	15	10.5	7.5	5.5	4.5	3.5

600 ml sausage

Diameter of the cannula (mm)	2	3	4	5	6	7	8	9	10
Length (linear meter)	190	85	47	30	21	15	11	9	7

For information purpose, dependent on the bonding conditions (surface's state, substrates, etc.)

STORAGE AND SHELF LIFE

12 months in closed original packaging stored at a temperature below 25°C.
In cold weather, store the packaging at about 20°C before use.

PACKAGING

300 ml cartridges and 600 ml sausages.
Contact us for other packaging options.

SAFETY

Read material safety data sheet before use.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired. Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product. Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions. The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.